

Work Order ID 159565

159565

Page 1

Wednesday, April 12, 2017 4:13:01 PM

Item ID: 646.3310 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: LH Half - Upper Cutter Assembly
 Start Date: 4/17/2017 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 4/27/2017 Req'd Qty: 4.00 ***4*** Customer:
 Reference: SCHEDULED/S

Approvals: Process Plan: DAS 21 Date: APR 13 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.3300	N/C3								

110 3.91 ***110*** HAAS CNC VERTICAL MACHINING #1 4 18 DAS 14 9-89
 HAAS 1 Memo 1.59 17/04/25
 HAAS CNC vertical machine #1
 1-Machine per folio FB154
 DWG REV: N/C3
 FOLIO REV: AA
 Blank 13.375
 2- deburr and break all sharp edges

120 0.00 ***120*** QC2- Inspect parts off machine FAI/FAIB 4 18 DAS 14 9-89
 QC Memo 0.04 17/04/25
 Quality Control

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

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Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
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Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
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159565

Wednesday, April 12, 2017 4:13:01 PM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 4/17/2017 **Start Qty:** 4.00

4

Cust Item ID:

Required Date: 4/27/2017 **Req'd Qty:** 4.00

4

Customer:

Reference: SCHEDULED/S

Run Start *NR1*

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

QC5- Inspect part completeness to step on W/O

0.00

155

QC

Memo

0.08

Quality Control

2 mils thickness prime

JUN 19 2017

Identify as per dwg & Stock Location: C/Koll 0.00

0.00

180

Packaging

Memo

0.04

Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

4 JUN 20 2017 DAS
6
9-89

QC21- Final Inspection - Work Order Release	0.00
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0.00

190

QC

Memo

0.04

Quality Control

DAS
21
9-69

JUN 20 2017

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Misidentified ☐	Past Due ☐								

Picklist Print

Wednesday, April 12, 2017 4:13:01 PM

Page 1

Work Order ID: 159565

159565

Parent Item: 646.3310

646.3310

Parent Item Name: LH Half - Upper Cutter Assembly

Start Date: 4/17/2017

Required Date: 4/27/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 12/11/17 JFS VERIFY BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B7.000X2.000		Purchased	No			110	f	17.7619	1.115	4.694737			

M7075T6B7 000X2 000

7075-T6 BAR 7.000" X 2.000" (order in billets - 13.375")

DAS

14

9-89

Location

Loc Qty

Loc Code

MAT001

17.7619

m136715

0.012

m136899

4.375

m137090

13.3749

4.375

ord 17/04/25

DQA: _____ Date: _____

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Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

04765

SHEET 1 OF 1

DWG NO. 646.3300

REV: NC

PREPARED BY J. SOTO

DATE: 12/08/2014

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: UPPER CUTTER ASSY

APPROVED BY: ENGR. *[Signature]*

MFG. *[Signature]*

QC *[Signature]*

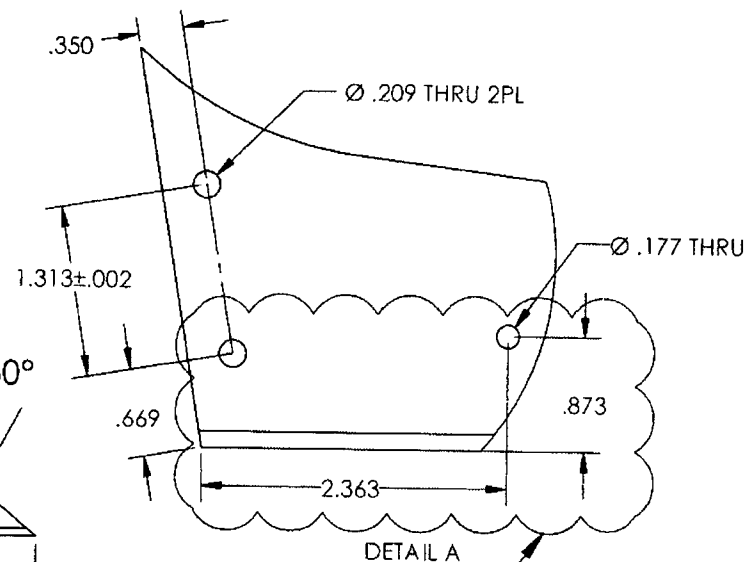
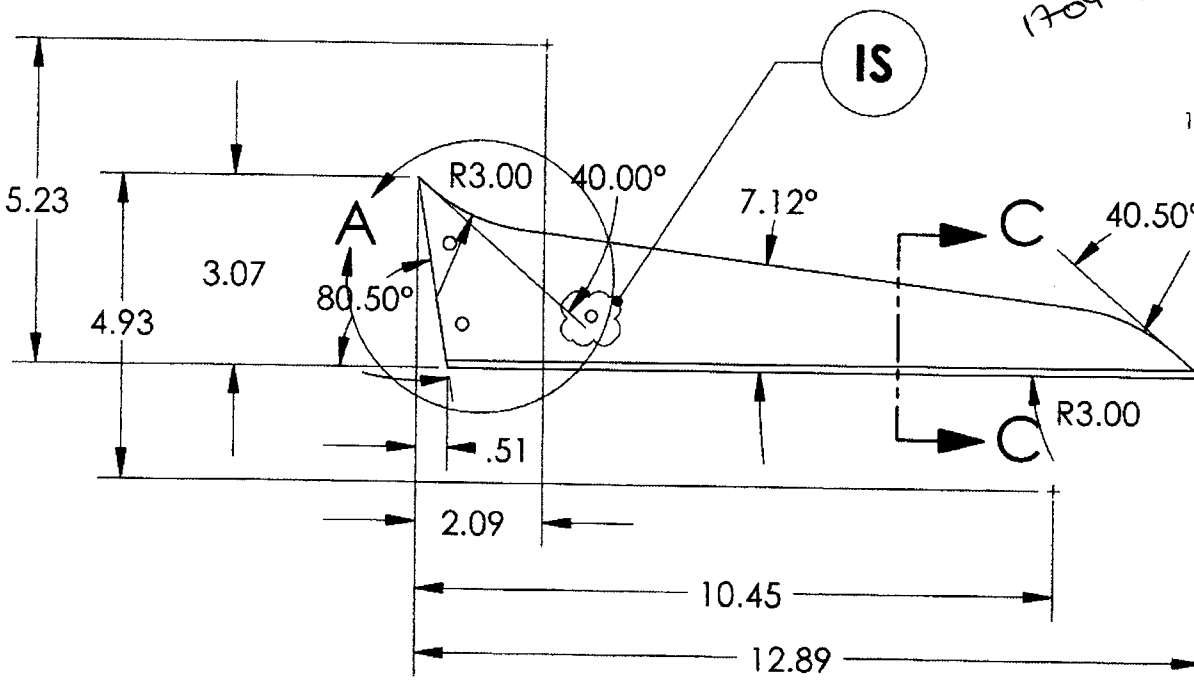
EFF. NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: ADDED HOLE DIMENSION TO 646.3313.

SHEET 5 IS:

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 159565 MW
1704-13



DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

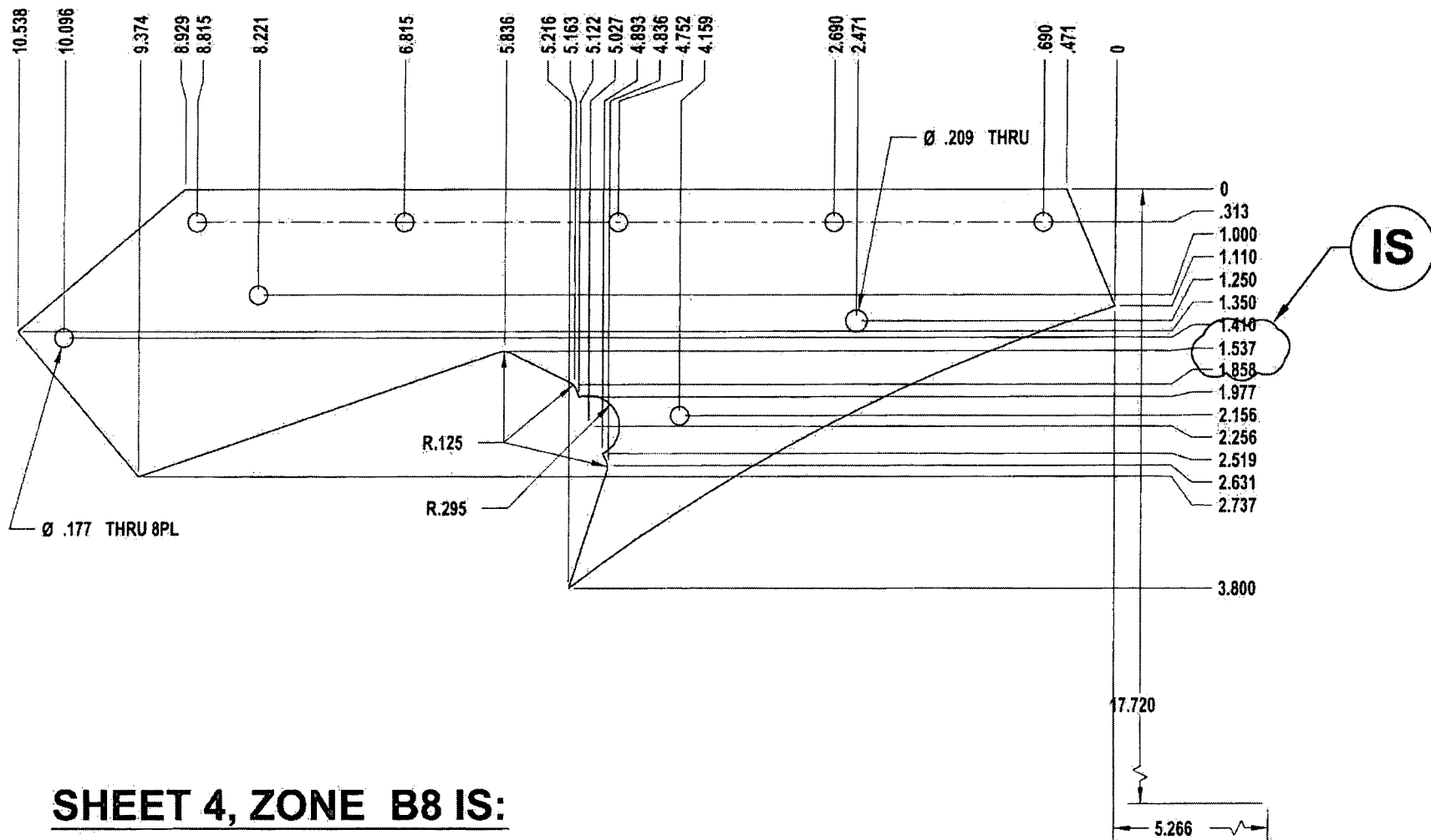
CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03724				SHEET 1 OF 1	
	DWG NO. 646.3300		REV: N/C	PREPARED BY: B. PETERS	DATE: 12/05/12	
	DWG TITLE: UPPER CUTTER ASSY					
	APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED ORDINATE DIMENSION.				ECR: D-12-025

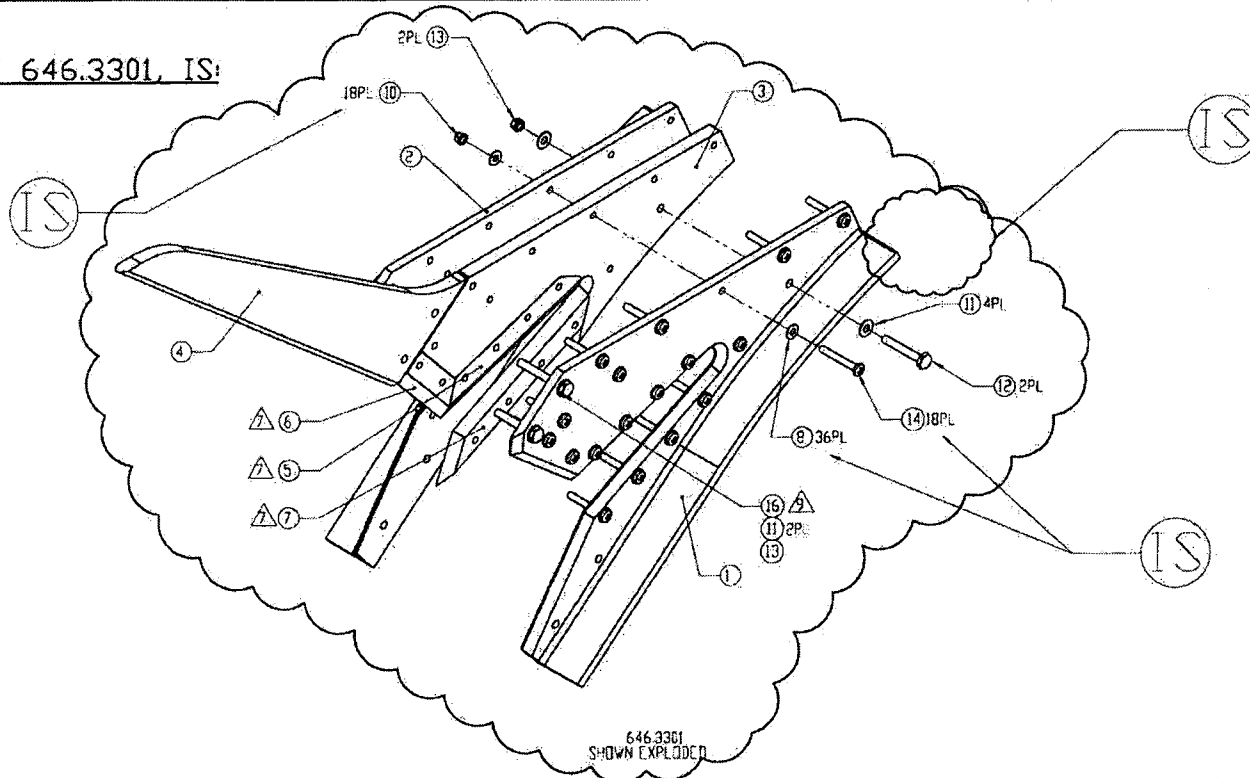


SHEET 4, ZONE B8 IS:

DOCUMENTS EFFECTED:	☐ RFMS ☐ MDL ☐ INSTALL INSTRUCC ☐ ICA ☐ BOM	CHANGE CATEGORY	DER REVIEW REQUIRED
		☐ MAJOR ☒ MINOR	☐ YES ☒ NO

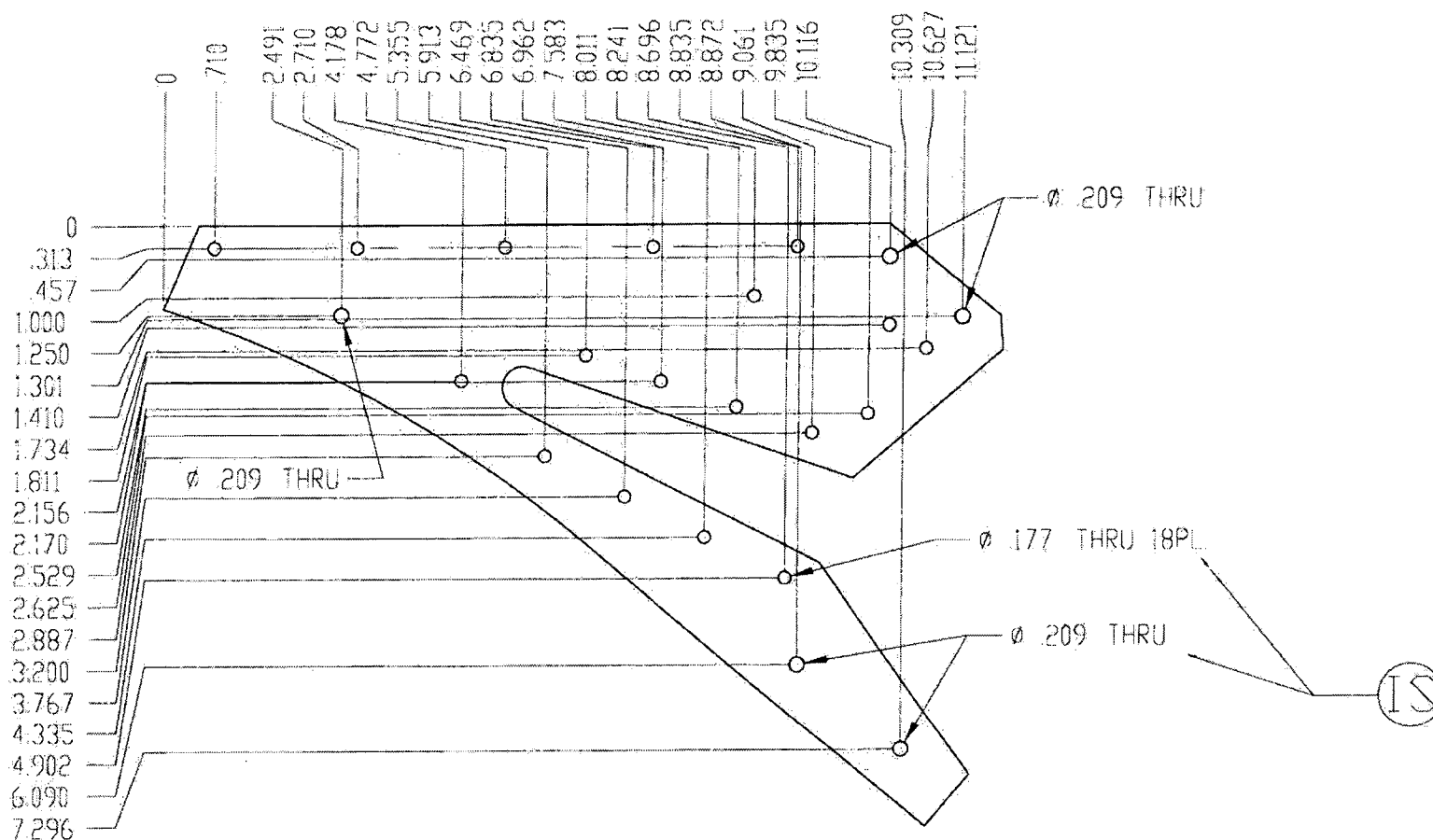
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO.		02196		SHEET 1- OF 2	
	DWG NO.	646.3300	REV: N/C	PREPARED BY	S. HUFF	DATE: 01/05/09
	DWG TITLE:		UPPER CUTTER ASSY			
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF:	NEXT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REMOVED RIVETS IN FAVOR OF ADDITIONAL SCREWS				

SHEET 1, VIEW 646.3301, IS:



14	R	601.2765	18	SCREW	MS27039-0819
10	R	601.1541	18	LOCKNUT	MS21042L08
9	D	601.2766	3	RIVET	MS20470AD5-18
8	R	601.2764	36	WASHER	NAS1149FN832P
			.3301		
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:				☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM	CHANGE CATEGORY ☐ MAJOR ☒ MINOR
				DER REVIEW REQUIRED ☐ YES ☒ NO	

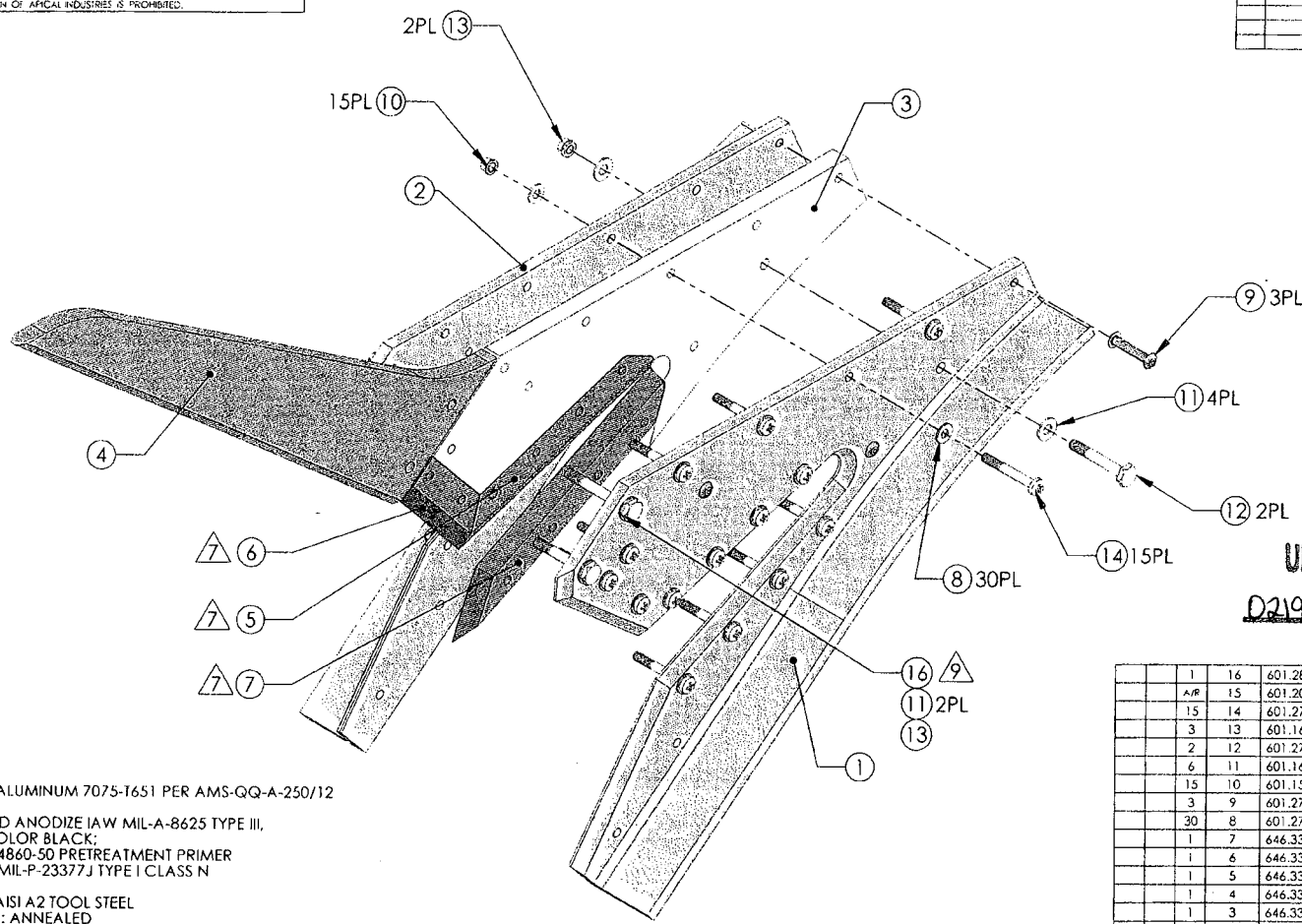
SHEET 3, SECTION VIEW A-A, IS:



F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



UNINCORPORATED ECN(S)

02196, 03724, 04765

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 MATERIAL: AISI A2 TOOL STEEL
CONDITION: ANNEALED
POST PROCESS: HEAT TREAT TO 58-62 Rc ROCKWELL HARDNESS
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
- 5. DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
- 6. IDENTIFY IAW MPP-120
- 7 APPLY F/N 15 AS REQUIRED TO ALL FAYING SURFACES OF F/N 5, 6 & 7 UPON ASSEMBLY
- 8 CUTTING EDGE INTENDED TO BE SHARP, DO NOT BREAK SHARP EDGE
- 9 INSTALL FASTENER FINGER-TIGHT

646.3301
SHOWN EXPLODED

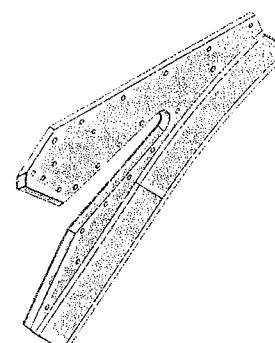
QTY	REV	PART #	DESCRIPTION	MAT'L	SPEC.
1	16	601.2834	BOLT	AMS 114	
15	15	601.2045	RTV, LOCTITE 598		
15	14	601.2765	SCREW	MS27039-08-19	
3	13	601.1624	LOCKNUT	MS27045-3	
2	12	601.2763	BOLT	AMS 124	
6	11	601.1607	WASHER	MS114H90320F	
15	10	601.1541	LOCKNUT	MS27042-08	
3	9	601.2766	RIVET	MS20470A-05-18	
30	8	601.2764	WASHER	MS114H90320F	
1	7	646.3316	BLADE		1
1	6	646.3315	BLADE		1
1	5	646.3314	BLADE		1
1	4	646.3313	UPPER GUIDE		1
1	3	646.3312	CENTER PLATE		1
1	2	646.3311	RH HALF		1
1	1	646.3310	LH HALF		1
1		646.3301	UPPER CUTTER ASSY		
250		FIND #	PART #	DESCRIPTION	MAT'L SPEC.

QTY	646.4000
NEXT ASSY (S)	

DATE: 05-26-08	BY: C. HETTER
DRAWN BY: S. HUFF	DESIGNED BY: D. BRAYCO
CHECKED BY: [Signature]	DATE: 05-26-08
CONTRACT NO.	

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES	SRT: 07ME26 DIV: 10 SCALE: NONE SHEET: 1 OF 8
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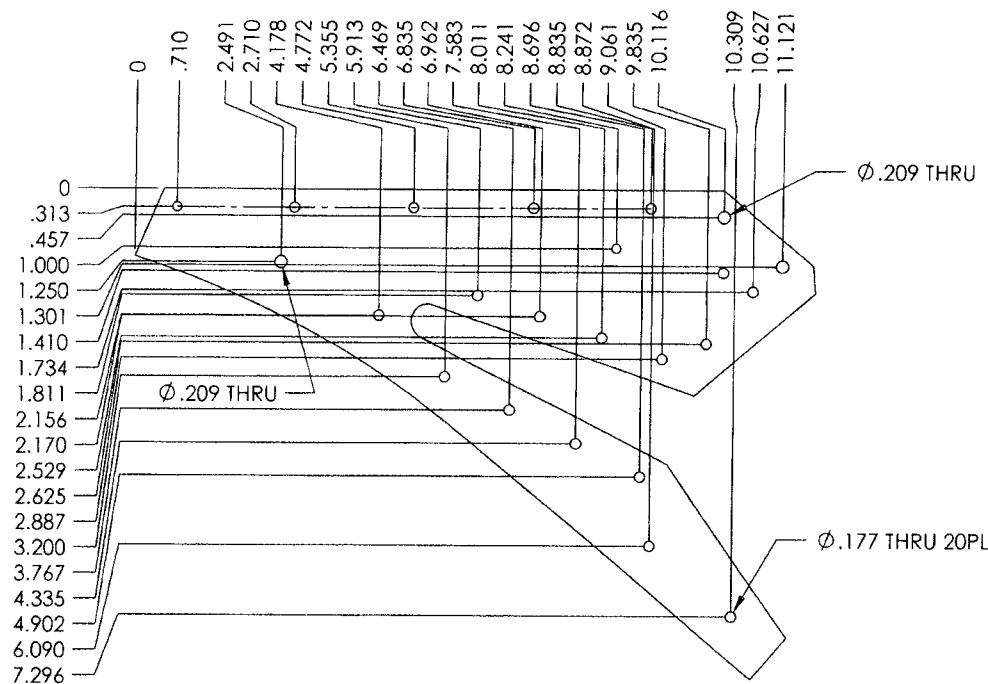
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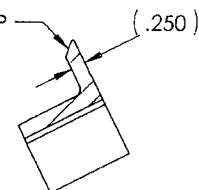
646.3310 SHOWN
646.3311 OPPOSITE

ORIGINAL QTY: 1 INVOICE DATED: 08-28-08 ORDERED BY: CHICCO FIB S. NORT R. BRAND DRAWING: 4-APR-2014 BY: PAVO CONTRACT NO.	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 UPPER CUTTER ASSY												
2-155 CONSUMABLES SPECIFIED (MATERIALS ARE IN QUOTES) 1-PLATE CARRIAGE 1-PLATE DISCALS 1.01 3-PLATE DISCALS 1.005 1-SCREWS	<table><tr><td>SET</td><td>CATCH CODE</td><td>QTY/IN. NO.</td><td>REV.</td></tr><tr><td>B</td><td>07/2162</td><td>646.3300</td><td>N/C</td></tr><tr><td colspan="2">SCALE: NONE</td><td colspan="2">1 SHEET 2 OF 8</td></tr></table>	SET	CATCH CODE	QTY/IN. NO.	REV.	B	07/2162	646.3300	N/C	SCALE: NONE		1 SHEET 2 OF 8	
SET	CATCH CODE	QTY/IN. NO.	REV.										
B	07/2162	646.3300	N/C										
SCALE: NONE		1 SHEET 2 OF 8											

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.200 X 45.0° TYP



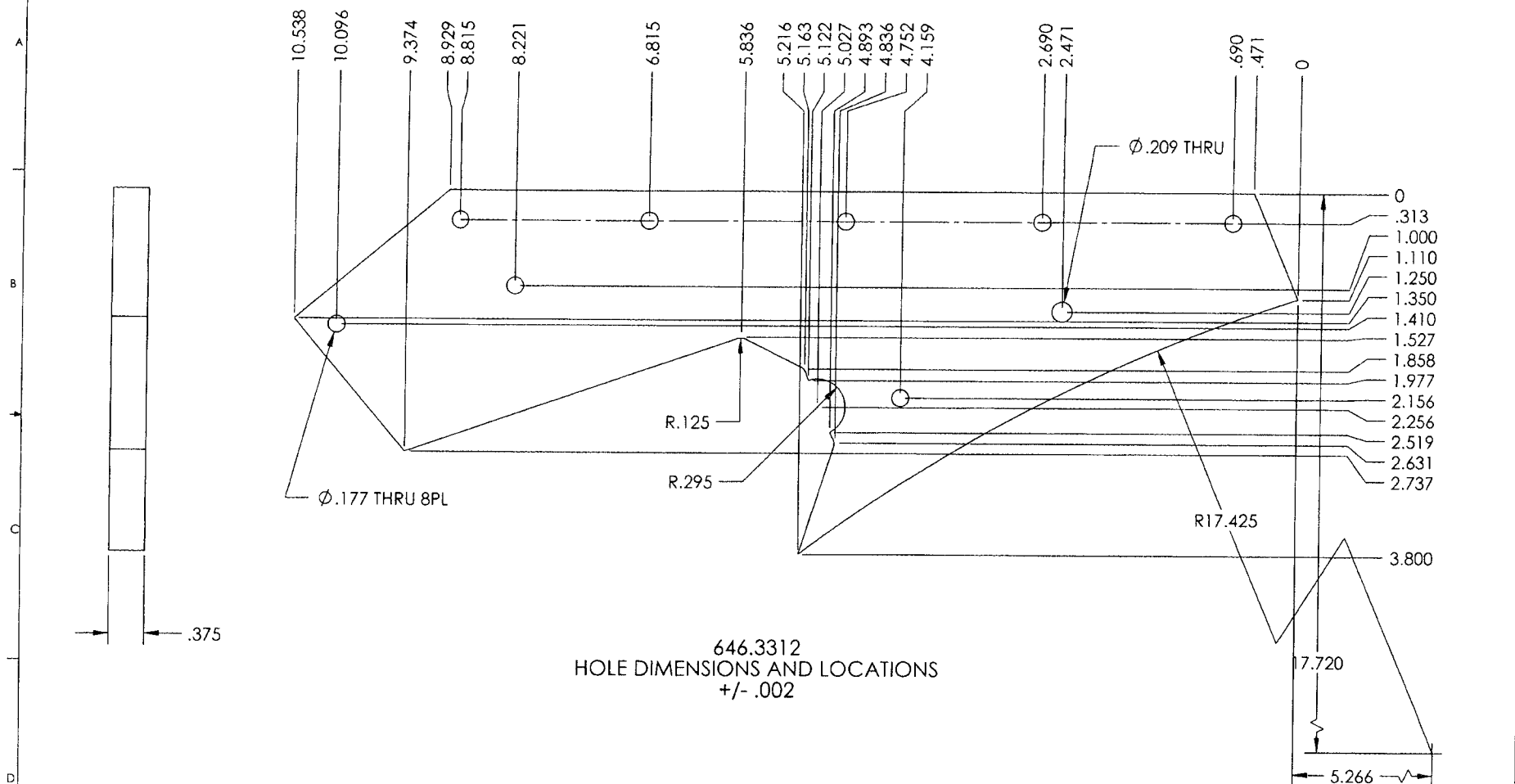
SECTION B-B

SECTION A-A

ORIGINAL DATE 10-26-00		APICAL INDUSTRIES	
DRAWN BY S. HUFF		2600 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY P. BRAYO			
APPROVED BY			
COMPANY NO.		UPPER CUTTER ASSY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS INCHES ANGLES 1:5		REV. B 07/02/06 646.3300 N/C	REV. N/C
SCALE NONE		SHEET 3 OF 8	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

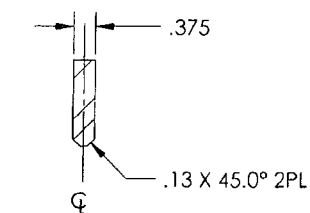
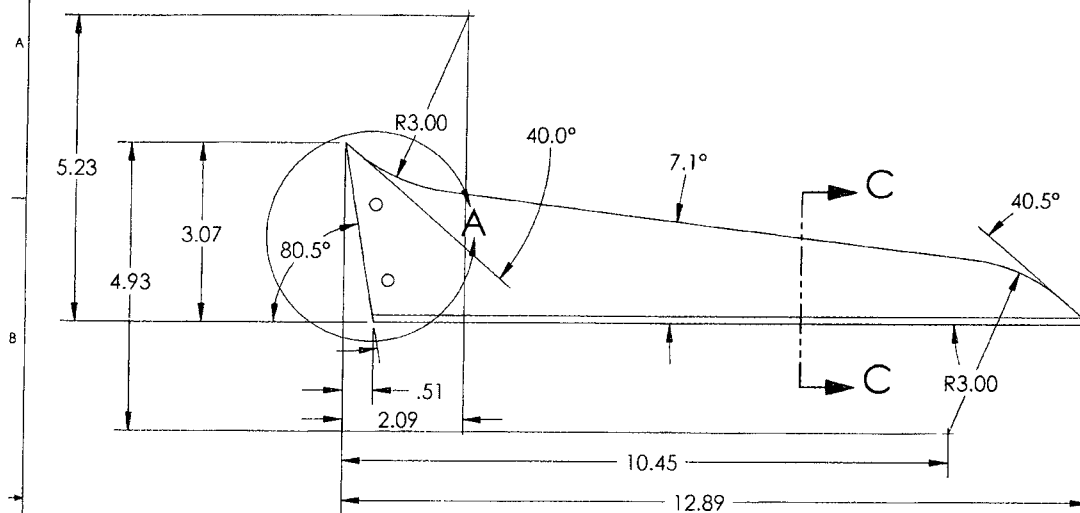


646.3312
HOLE DIMENSIONS AND LOCATIONS
+/- .002

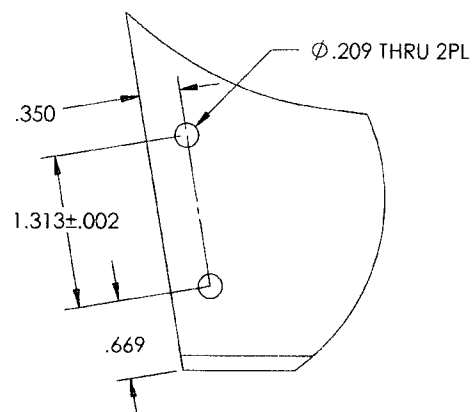
OPERATOR DATE JACOBSON 08/21/06		APICAL INDUSTRIES	
DRAWN BY S. HUNT	CHECKED P. BRAY	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL M. BRAY		UPPER CUTTER ASSY	
CONTRACT NO.		SIZE B	SCALE NONE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°		DWG. NO. 646.3300	REV. N/C
		SHEET 4 OF 8	

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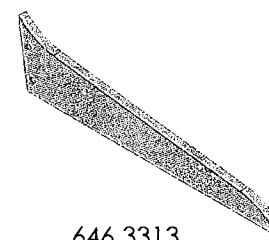
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



SECTION C-C



DETAIL A

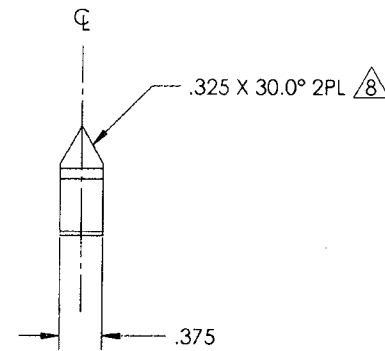
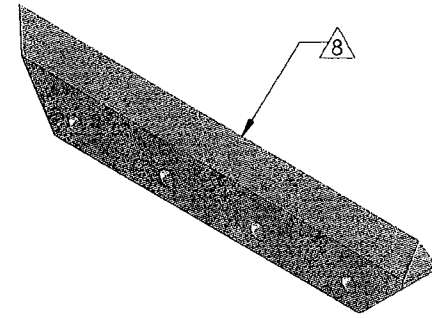
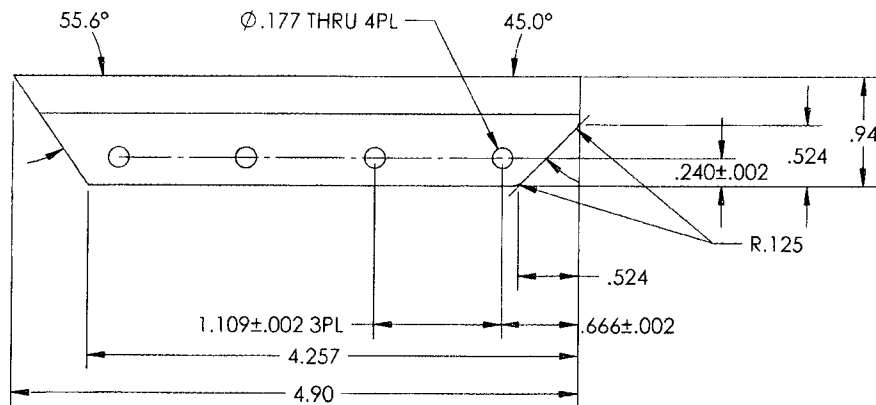


646.3313

ORIGINAL DATE (DD-MY-YY) 06-26-06		APICAL INDUSTRIES	
DRAWN BY L. HERR		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY J. SPANIO		UPPER CUTTER ASSY	
DRAWING APPROVAL J. SPANIO 06-26-06 C:\DRAWING\140			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE .01 2 PLACE DECIMALS 1.00 ANGLES 1.5°		SIZE B	REV N/C
		CAGE CODE 07M76	
		DWG NO. 646.3300	
		SCALE NONE	SHEET 5 OF 8

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3314

ORIGINAL DATE: 06/26/06
 DRAWN BY: J. H. H. / J. H. H.
 CHECKED BY: J. H. H. / J. H. H.
 DRAWING APPROVAL: J. H. H. / J. H. H.
 RELEASE: J. H. H. / J. H. H.
 CONTRACT NO: J. H. H. / J. H. H.

APICAL INDUSTRIES
 2608 TEMPLE HEIGHTS DR.
 OCEANSIDE, CA. 92056-3512 (760)724-5300

UPPER CUTTER ASSY

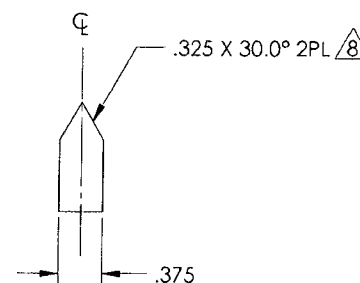
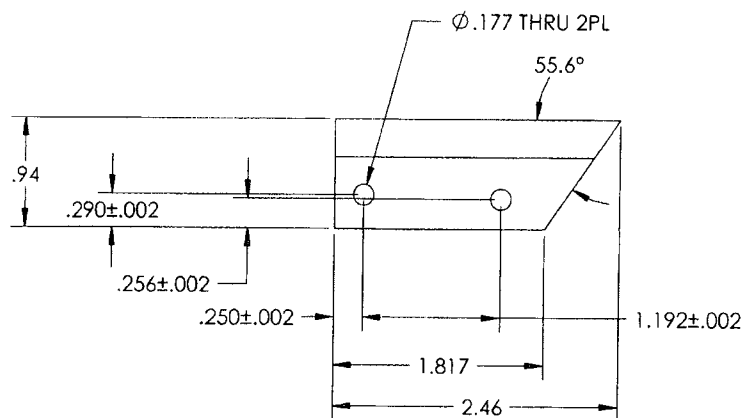
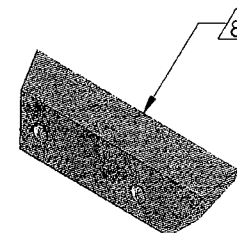
UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 DECIMALS ARE
 1/16 PLACE DECIMALS 1.00
 1/32 PLACE DECIMALS 1.00
 ANGLES ± .5°

REV.	DATE	DESCRIPTION	BY
1	07/26/06	646.3300	N/C

SCALE: NONE SHEET 6 OF 8

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

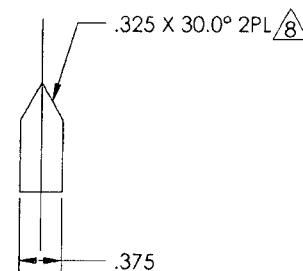
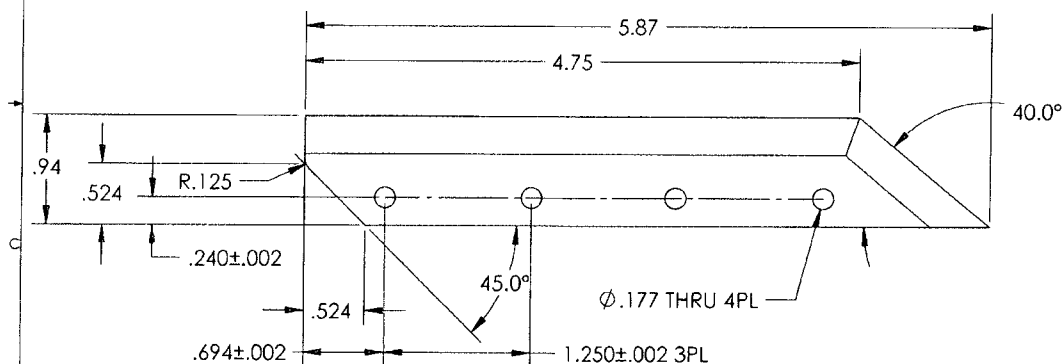
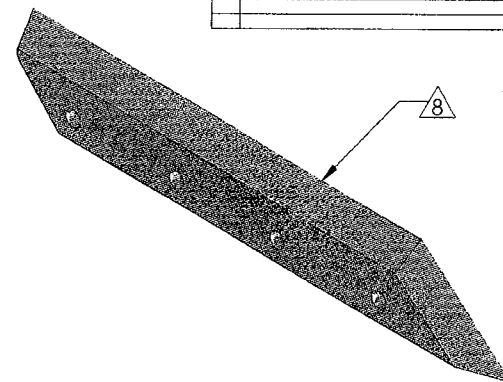


646.3315

ORIGINAL DATE JUN 01/01 08:26:08		APICAL INDUSTRIES	
DRAWN BY: J. BRAY		2608 TEMPLE HEIGHTS DR.	
CHECKED BY: J. BRAY		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWING APPROVAL		UPPER CUTTER ASSY	
DATE: 08/26/08		SCALE: NONE	
CONTRACT NO.		SHEET: 7 OF 8	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 2 HOLE ± .005		REV: 8	REV: N/C
CAGE CODE: 07A26		646.3300	

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APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3316

ORIGINAL DATE JUN 24-1971 08-26-08		APICAL INDUSTRIES	
DRAWN BY L. HART	CHECKED L. HART	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA, 92056-3512 (760) 724-5300	
DRAWING APPROVAL J. HART		UPPER CUTTER ASSY	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS .01 SPECIAL DECIMALS .005 ANGLES 1/2°		REV B	N/C
CAGE CODE B	DWG. NO. 646.3300	SCALE NONE SHEET 8 OF 8	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID PO36166

Purchase Order Date 5/2/2017
PO Print Date 5/24/2017

Page Number 2 of 11

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total:

\$61.50

4 159544

646.3110 CHANNEL
REV. N/C

6/16/2017

6.00

\$10.65

\$63.90

Yes

6/16/2017

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-PRF-23377 TYPE I CLASS N

Line Total:

\$63.90

5 160098

646.3310 UPPER
CUTTER REV. N/C

6/16/2017

4.00

\$18.10

\$72.40

Yes

6/16/2017

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-PRF-23377 TYPE I CLASS N

Line Total:

\$72.40

6 159565

646.3310 UPPER
CUTTER REV. N/C

6/16/2017

4.00

\$18.10

\$72.40

Yes

6/16/2017

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-PRF-23377 TYPE I CLASS N

PO Instructions: PRIMER IS SUPPLIED BY DART

Note:

5/24/2017

8877-6-16.

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 913397

Date: 16-Jun-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 646.3310 Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21057	Rev: NC PO: PO36166 Line: 5	
4 ea	Part: 646.3310 Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21058	Rev: NC PO: PO36166 Line: 6	DAS 38 9-89 SP/7-6-15
4 ea	Part: 646.3311 Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21059	Rev: NC PO: PO36166 Line: 7	
4 ea	Part: 646.3311 Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21060	Rev: NC PO: PO36166 Line: 8	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: _____ Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 913397

Date: 16-Jun-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
Quantity	Description
	Certified Signature: <u>15/06/2017</u>
	Receiver Signature: <u>[Signature]</u>
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	SP17-6-15.
	Made in Canada.